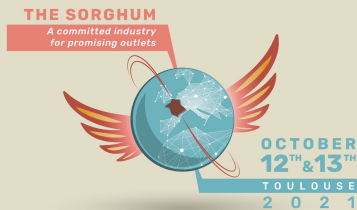




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# ***Valorization of Sorghum in pork production***

Dr. Reinhard Puntigam<sup>1</sup> & Dr. Julia Slama<sup>2</sup>

*<sup>1</sup>Institute of Nutritional Physiology and Animal Nutrition  
Faculty of Agricultural and Environmental Sciences  
University of Rostock*

*<sup>2</sup>University College for Agricultural and Environmental Pedagogy*



**Universität  
Rostock**



Traditio et Innovatio



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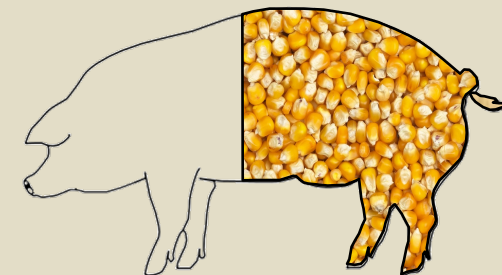


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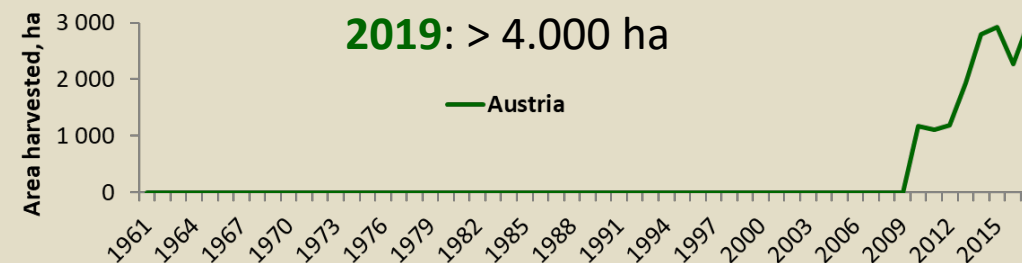
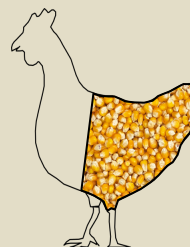
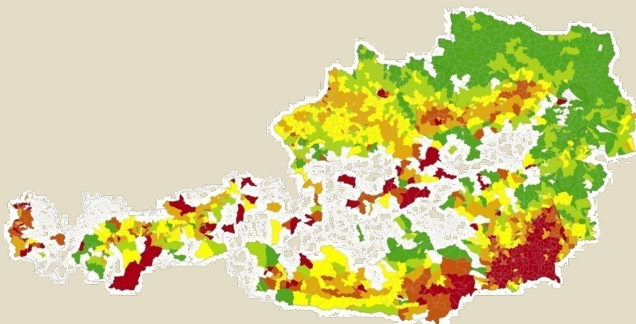


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# Sorghum as an alternative



- < 10%
- 10% - 20%
- 20% - 30%
- 30% - 40%
- 40% - 50%
- 50% - ...%



Transpiration coefficient  
( l H<sub>2</sub>O/kg DM )

Grain

**200 - 300**

sorghum

300 – 400

corn, sugar beet

400 – 500

barley, rye, wheat

600 – 700

canola, pea, oat



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# Sorghum - Austria

**Verhounig Hermann**

9433 Andrä

**Anbau:** 04.05.2021

**Ernte:** 02.10.2021

Sorte	RZ	Pfl./ha in tsd	H <sub>2</sub> O (%)	Nasshirse kg/ha	Trockenhirse kg/ha <sup>1)</sup>	Trockenhirse rel. in %
RGT GGUSTAV	spät	330	<b>29,9%</b>	16.667	<b>13.155</b>	106%
RGT ANGGY	spät	330	<b>31,5%</b>	16.944	<b>13.015</b>	105%
RGT HUGGO	mspät	330	<b>26,9%</b>	15.417	<b>12.782</b>	103%
RGT ALIGGATOR	mspät	330	<b>31,4%</b>	16.171	<b>12.442</b>	100%
VGL - rosario	spät	330	31,6%	16.071	12.324	99%
RGT ICEBERGG	mittel	330	<b>29,9%</b>	15.377	<b>12.137</b>	98%
RGT DODDGE	mittel	330	<b>26,3%</b>	14.266	<b>11.941</b>	96%
VGL - pr88y47	spät	330	31,8%	15.079	11.523	93%
<b>Versuchsmittel</b>			<b>29,9%</b>	<b>15.749</b>	<b>12.415</b>	<b>100%</b>

Kranewitter A., 2021



Sorte	Korn typ	RZ	water % 2018	water % 2019	water % 2020	harvest dt/ha 2018	harvest dt/ha 2019	Harvest dt/ha 2020
P9978	Z	440	20.5	27.2	27.6	198.2	185.3	<b>179.0</b>
P9900	Z	430	19.8	27.0	26.2	191.2	174.6	<b>175.2</b>
DKC5141 DieStefanie	Zh	450	20.2	25.4	25.7	189.9	173.1	<b>168.3</b>
DKC5068 DieSissy	Zh	420	19.7	26.3	24.5	190.9	171.9	<b>167.6</b>
DKC5065 Absolut	Z	420	19.4	24.3	25.1	185.7	169.3	<b>166.0</b>
Kerala	Z	380	19.3	23.9	23.6	185.0	164.2	<b>165.5</b>
DKC4621 Alberto	Zh	410	19.2	25.0	24.8	181.0	167.7	<b>165.2</b>
P9610	Z	370	18.5	24.4	23.2	192.0	184.8	<b>163.6</b>
P9363	Z	410	19.1	26.1	24.3	190.2	172.1	<b>162.8</b>
P9415	Z	410	19.6	26.3	25.1	196.1	176.2	<b>162.5</b>
DKC4162	Z	360	18.2	23.0	22.3	187.9	161.7	<b>159.1</b>
RGT Noemixx	Zh	410	19.8	24.9	24.2	175.3	166.0	<b>158.3</b>
P9241	Z	380	18.7	24.7	24.4	176.6	160.5	<b>154.1</b>
DKC4541 Arnauto	Z	390	18.7	24.5	23.1	177.5	167.1	<b>150.8</b>
Mean			<b>19.3</b>	<b>25.1</b>	<b>24.6</b>	<b>187.0</b>	<b>170.8</b>	<b>164.3</b>

Cultivation always took place between 10 and 18 April Mayer, K., 2021



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*« Les bonnes dans le petit pot, les autres dans votre jabot »*

*„Die Guten ins Töpfchen, die Schlechten ins Kröpfchen?“*

*„The good ones go into the pot, the bad ones go into crop?“*







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# Sorghum

Storage: **Fermentation of whole grain**



Article

## Fermentation of Whole Grain Sorghum (*Sorghum bicolor* (L.) Moench) with Different Dry Matter Concentrations: Effect on the Apparent Total Tract Digestibility of Energy, Crude Nutrients and Minerals in Growing Pigs

Reinhard Puntigam <sup>1,\*</sup>, Julia Slama <sup>1</sup>, Daniel Brugger <sup>2</sup>, Karin Leitner <sup>3</sup>, Karl Schedle <sup>3</sup>, Gabriela Wetscherek-Seipelt <sup>3</sup> and Wolfgang Wetscherek <sup>3</sup>

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<sup>2</sup> Institute of Animal Nutrition, Vetsuisse-Faculty, University of Zurich, 8057 Zurich, Switzerland; dbrugger@nutrivet.uzh.ch

<sup>3</sup> Institute of Animal Nutrition, Livestock Products, and Nutrition Physiology, University of Natural Resources and Life Sciences, 1190 Vienna, Austria; karin.leitner@schaumann.at (K.L.); karl.schedle@boku.ac.at (K.S.); gabriela.wetscherek-seipelt@boku.ac.at (G.W.-S.); wolfgang.wetscherek@boku.ac.at (W.W.)

\* Correspondence: reinhard.puntigam@uni-rostock.de



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→ The **lower the DM** content, combined with **fermentation in ground form** → the **higher the digestibility** of nutrients.



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# Sorghum – storage - Future?

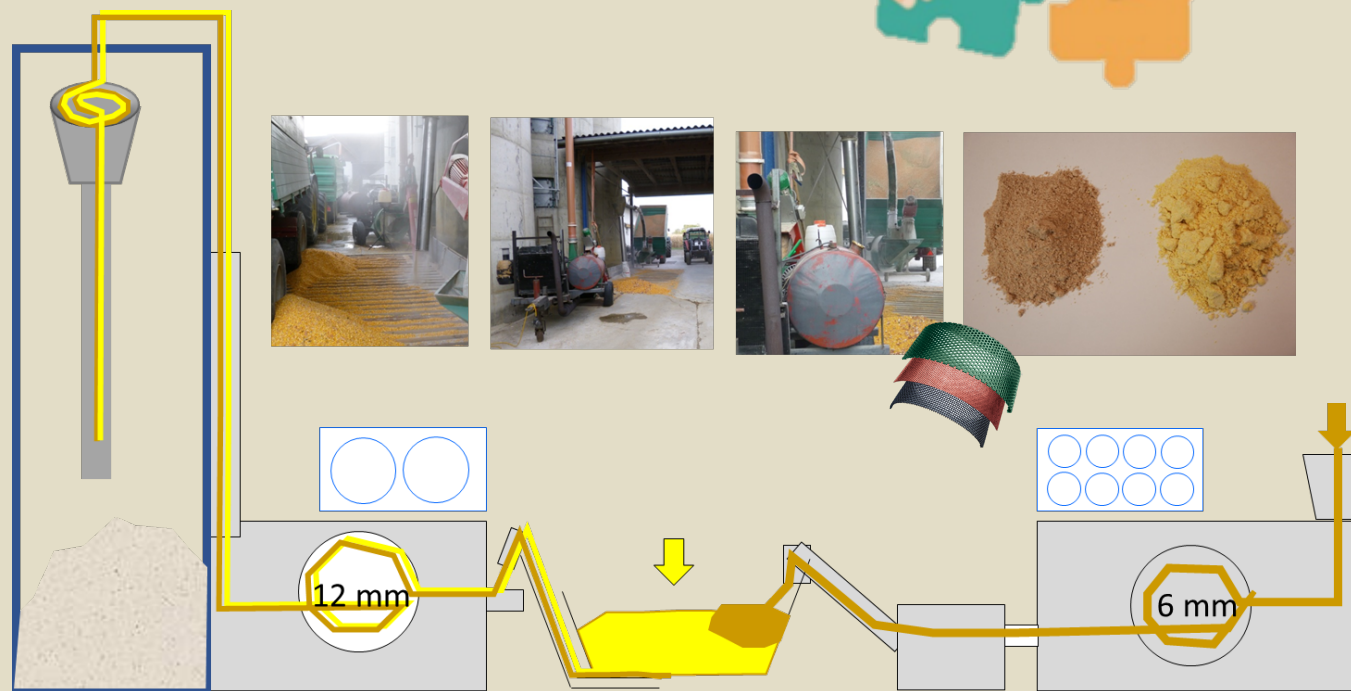
Storage: fermented as “sandwich” or in mixed form “synergistic effects?”



Corn



Sorghum



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# Sorghum whole grain



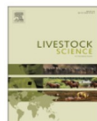
Wetscherek W., 2021

Livestock Science 241 (2020) 104187

Contents lists available at ScienceDirect

Livestock Science

journal homepage: [www.elsevier.com/locate/livsci](http://www.elsevier.com/locate/livsci)



The effects of a partial or total replacement of ground corn with ground and whole-grain low-tannin sorghum (*Sorghum bicolor* (L.) Moench) on zootechnical performance, carcass traits and apparent ileal amino acid digestibility of broiler chickens

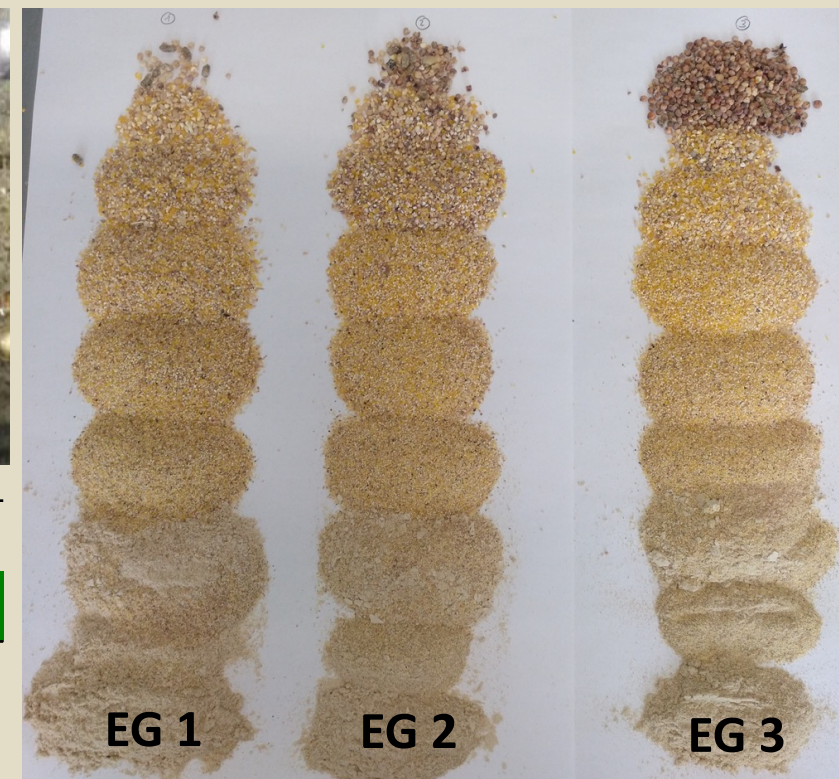
Reinhard Puntigam<sup>a,\*</sup>, Daniel Brugger<sup>b</sup>, Julia Slama<sup>a</sup>, Vivienne Inhuber<sup>c</sup>, Brett Boden<sup>c</sup>, Valentina Krammer<sup>d</sup>, Karl Schedle<sup>d</sup>, Gabriela Wetscherek-Seipelt<sup>d</sup>, Wolfgang Wetscherek<sup>d</sup>

<sup>a</sup> Faculty of Agricultural and Environmental Sciences, University of Rostock, Germany

<sup>b</sup> Institute of Animal Nutrition, Vetsuisse-Faculty, University of Zurich, Switzerland

<sup>c</sup> Chair of Animal Nutrition, TUM School of Life Sciences Weihenstephan, Technical University of Munich, Germany

<sup>d</sup> Institute of Animal Nutrition, Livestock Products, and Nutrition Physiology, University of Natural Resources and Life Sciences Vienna, Austria



## Experimentalgroup (EG)

	1	2	3
Sorghum, whole grain	-	-	10%
Sorghum, roller mill	-	10%	-
Sorghum, hammer mill	10%	-	-

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# Sorghum in diet preparation

Precision livestock feeding aims to match **nutrient supply** precisely with the **nutrient requirements** of the animals



characterizing nutrient requirements of animals (**supply**)  
characterizing of nutrient availability of feedstuffs (**demand**)  
blending ingredients to optimally match nutrient  
supply to nutrient demand (**formulation**) Zuidhof, 2019

“As always, *proper characterization* of each raw material is key to successful feed formulation, and sorghum grain is no exception here”.

## Tables of composition and nutritional value of feed materials

editors D. Sauvant, J.-M. Perez and G. Tran



pigs  
poultry  
cattle  
sheep  
goats  
rabbits  
horses  
fish



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# Sorghum vs. Corn

Crude protein: + 10-20%  
Lysine per protein: 2.8 vs. 2.5% (*Kafirin*)  
Ether extract: - 20%  
C18:2 and C18:3: 36 vs. 58% of EE  
Xanthophylls: 0  
Reduced content of AA and SID  
ME identical? EE ↓ RS ↑

## 90 Tables of composition and nutritional value of feed materials

### Sorghum

Sorghum grain (*Sorghum bicolor* (L.) Moench). The nutritional values for monogastric animals correspond to low-tannin varieties (n = 790).  
All values are expressed on an as fed basis unless otherwise noted.

Main constituents	mean	sd	Fatty acids	%FA	g/kg
Dry matter (%)	86.5	1.6	Myristic acid C14:0	0.2	0.1
Crude protein (%)	9.4	1.1	Palmitic acid C16:0	13.5	3.5
Crude fibre (%)	2.4	0.5	Palmitoleic acid C16:1	3.2	0.8
Ether extract (%)	2.9	0.4	Stearic acid C18:0	2.3	0.6
Ash (%)	1.4	0.2	Oleic acid C18:1	33.3	8.7
Insoluble ash (%)	0.1	0.1	Linoleic acid C18:2	33.8	8.9
Neutral detergent fibre (%)	9.4	1.8	Linolenic acid C18:3	2.6	0.7
Acid detergent fibre (%)	3.8	1.3			
Acid detergent lignin (%)	1.1	0.8	Fatty acids/ether extract (%)	90	
Water insoluble cell walls (%)	8.5	0.8			
Starch (%)	64.1	2.6			
Total sugars (%)	1.1	0.4			
Gross energy (MJ/kg)	16.3	0.4			

Tables of composition and nutritional value of feed materials

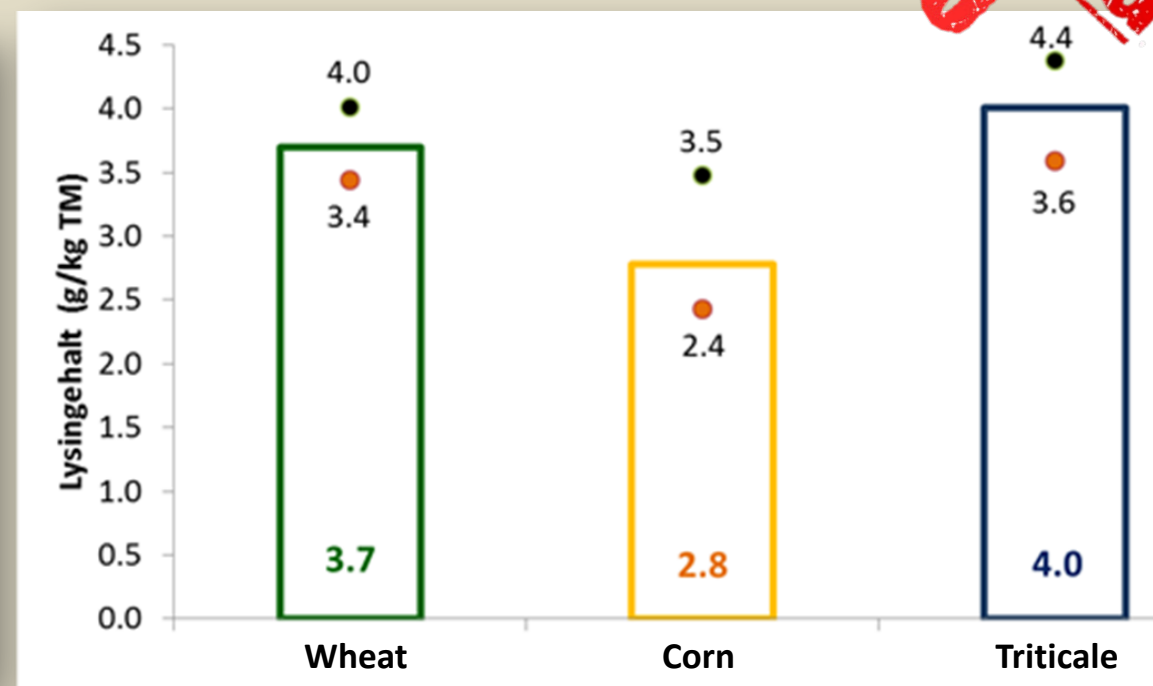
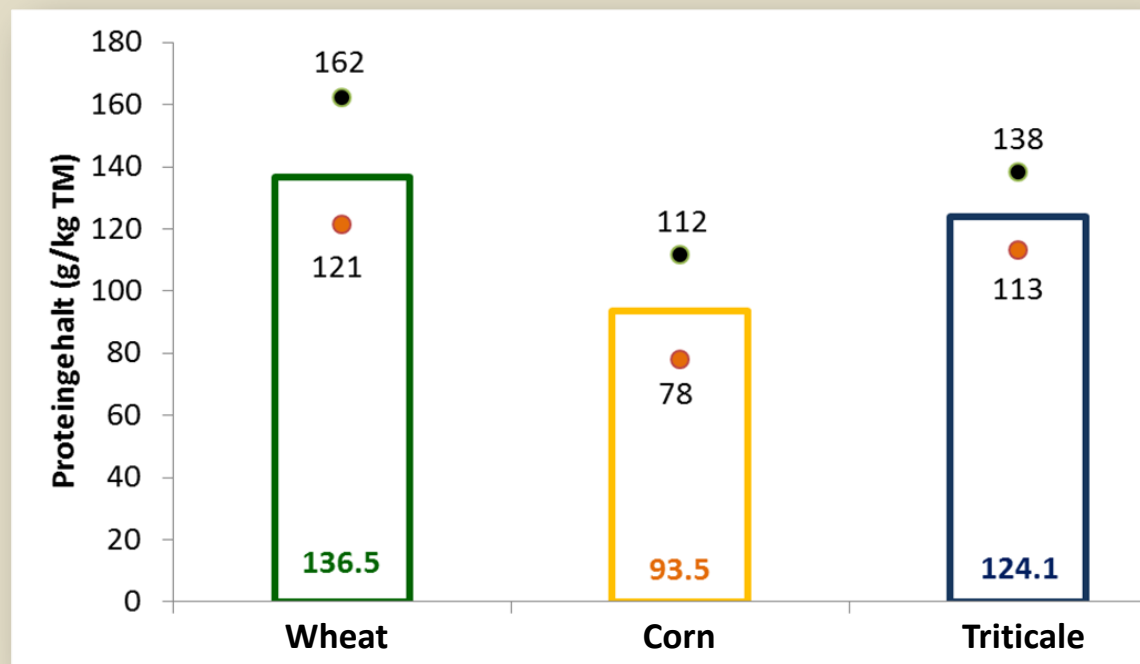
Authors: D. Bressan, J. H. Pires and G. Tian



# The nutritional variability

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INFO**

Wheat (n=21), Corn (n=29) und Triticale (n=27)





# “precision feeding” is a...

...Balance

**DEMAND**

characterizing nutrient  
requirements of animals

**SUPPLY**

characterizing nutrient  
availability of feed stuffs



**blending** ingredients to optimally match nutrient  
supply to nutrient demand (formulation).



# Sorghum in weaning pigs

Ingredient	Experimental Group (EG)			
	EG 1	EG 2	EG 3	EG 4
Corn, %	50.00	20.33	-	-
Barley, %	20.67	20.00	20.33	-
<b>Sorghum, %</b>	-	<b>30.00</b>	<b>50.00</b>	<b>69.17</b>
Soybean meal 44% CP, %	24.50	24.00	23.33	24.00
Fibre, %	0.50	0.67	0.83	1.50
Canola oil, %	-	0.67	1.17	1.00
Premix, %	4.33	4.33	4.33	4.33



**NO** difference in zootechnical performance (ADG; ADFI; F:G ratio)

Wetscherek et al.





# Sorghum in fattening pigs (2013)

Puntigam et al.

## Experimental Group

Stage of fattening	Corn		Sorghum	
	31-73 kg	73-119 kg	31-73 kg	73-119 kg
Whole grain corn fermented	50.4	52.1	51.4	53.0
Corn, dried	20.0	20.0	0	0
Sorghum, dried	0	0	<b>20.0</b>	<b>20.0</b>
Soybean meal, 44% CP	24.0	22.0	23.1	21.2
Fibre	2.5	3.0	2.0	2.5
Canola oil	0	0	0.4	0.4
Premix for Sorghum	0	0	3.1	2.9
Premix for Corn	3.1	2.9	0	0
MJ ME/kg	11.72	11.69	11.71	11.68

**NO** difference in zootechnical performance (ADG; ADFI; F:G ratio)

**NO** difference in slaughter performance (lean [%], Fat thickness, mm; Muscle thickness, mm)





# Sorghum in fattening pigs

Grower phase (35-75 kg), %	Experimental Group		
	1	2	3
Corn, dried	67.5	27.3	-
Sorghum, dried	-	<b>40.0</b>	<b>66.7</b>
Soybean meal, 44% CP	26.5	26.0	25.9
Fibre	-	0.7	1.4
Canola meal	2.5	2.5	2.5
Premix	3.5	3.5	3.5







# Sorghum in fattening pigs

Finisher phase (75-115 kg), %	Experimental Group		
	1	2	3
Corn, dried	69.2	29.1	-
Sorghum, dried	-	<b>40.0</b>	<b>68.6</b>
Soybean meal, 44% CP	24.5	24.0	23.8
Fibre	-	0.6	1.3
Canola meal	3.0	3.0	3.0
Premix	3.3	3.3	

**NO** difference in zootechnical performance (ADG; ADFI; F:G ratio)

**NO** difference in slaughter performance (lean [%], Fat thickness, mm; Muscle thickness, mm)





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# Sorghum “works”

*Corn is 100 %, Sorghum...*

Study	ADG	ADFI	FCR	Author
1	104	109	96	Brand, et al., (1990)
2	98	104	95	Hancock, et al., (1992)
3	106	106	100	Johnston et al., (1998)
4	104	100	104	Issa, (2009)
5	104	109	95	Shelton et al., (2004)
6	106	105	101	Benz et al., (2010)
Cromwell (1985 review)	98	102	97	Summery of 10 Studies



Tokach et al. (2012)



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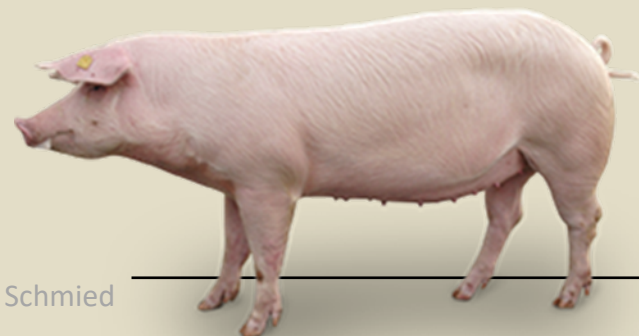


# Sorghum in diets of sows



Ingredient	DM, g	Corn/Sorghum, %				Corn/Sorghum (wet), %			
		pregnant		lactation		pregnant		lactation	
Corn fermented (whole or ground), 32 % H <sub>2</sub> O, 7 % CP (88 % DM)	680	-	-	-	-	33.0	-	40.0	-
Sorghum fermented 28 % H <sub>2</sub> O, 9 % CP (88 % DM)	720	-	-	-	-	-	33.0	-	40.0
Corn dried, 7 % CP	880	25.0	-	30.0	-	-	-	-	-
Sorghum dried, 9 % CP	880	-	25.0	-	30.0	-	-	-	-
Wheat, 12 % CP	880	-	-	15.0	15.0	-	-	10.0	10.0
Barley, 10.5 % CP	880	50.0	51.0	26.5	28.0	43.5	44.0	23.5	24.5
Soybean meal 44 % CP	880	9.0	8.0	19.0	17.5	8.5	8.0	18.0	17.0
Fibre concentrate 30 % CF	880	13.0	13.0	4.0	4.0	12.3	12.3	3.5	3.5
Canola oil/Soy oil	999	-	-	1.5	1.5	-	-	1.5	1.5
Premix sow	950	3.0	3.0	4.0	4.0	2.7	2.7	3.5	3.5
	100	100	100	100	100	100	100	100	100
Content in % / kg Premix									
Lysine	4.0	5.0	7.0	8.0	4.0	5.0	7.0	8.4	
Methionine	-	-	2.5	2.5	-	-	2.5	2.6	
Threonine	-	-	2.5	2.7	-	-	2.5	2.8	
Tryptophan	-	-	0.4	0.3	-	-	0.4	0.3	

Premix-Amino acids:



Schmied



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# Sorghum in weaning pigs (12-32 kg)

Ingredient	DM g	Corn/Sorghum, %			Corn/Sorghum, %		
Corn fermented (whole or ground), 32% H <sub>2</sub> O, 7 % CP (88% DM)	680	-	-	-	50.0	25.0	-
Sorghum fermented, 28% H <sub>2</sub> O, 9 % CP (88 % DM)	720	-	-	-	-	25.0	50.0
Corn dried, 7 % CP	880	50.0	25.0	-	-	-	-
Sorghum dried, 9% CP	880	-	25.0	50.0	-	-	-
Barley, 10.5 % CP	880	19.0	20.0	22.0	23.0	24.0	25.0
Soybean meal, 44 % CP	880	23.0	22.0	21.0	20.5	19.5	18.5
Fibre concentrate, 30 % CF	880	4.0	4.0	3.0	3.0	3.0	3.0
Premix	950	4.0	4.0	4.0	3.5	3.5	3.5
		100	100	100	100	100	100
Content in %/ kg Premix							
Lysine	10.0	10.6	11.3	9.2	10.5	11.8	
Methionine	3.5	3.4	3.3	3.0	3.2	3.4	
Threonine	4.5	4.5	4.6	4.0	4.4	4.9	
Tryptophan	0.7	0.5	0.4	0.5	0.4	0.4	

Premix-Amino acids:



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# Sorghum in diets of fattening pigs

Ingredient	TM g	Grower (32 - 70 kg), %			Finisher (70 - 120 kg), %		
Corn fermented (whole or ground), 32 % H <sub>2</sub> O, 7 % CP (88 % DM)	680	60.0	30.0	-	60.0	30.0	-
Sorghum fermented, 28 % H <sub>2</sub> O, 9 % CP (88 % DM)	720	-	30.0	60.0	-	30.0	60.0
Barley, 12 % CP	880	14.5	15.2	16.0	17.5	18.2	19.3
Soybean meal, 44 % CP	880	20.5	19.5	18.5	16.8	15.8	14.5
Fibre concentrate, 30 % CF	880	2.0	2.3	2.5	3.0	3.3	3.5
Premix	950	3.0	3.0	3.0	2.7	2.7	2.7
		100	100	100	100	100	100



Premix-Amino acids:

	Content in % / kg Premix						
Lysine	8.5	10.0	11.6	8.5	10.0	11.6	
Methionine	2.0	2.1	2.3	2.0	2.1	2.3	
Threonine	3.0	3.5	4.0	3.0	3.5	4.0	
Tryptophan	0.2	0.1	0.0	0.2	0.1	0.0	



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# Sorghum – product quality

The **higher the content of PUFA** in the diet, the higher it is **in the body fat** – the lower its **quality!**



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# Sorghum to lower PUFA in diets



Ingredient	TM g	PS g	Diet – fattening pigs											
Corn fermented, 33% H <sub>2</sub> O	670	15,2	75,5	74,2	75,2		75,7		50,0		50,0			
Sorghum fermented, 28% H <sub>2</sub> O	720	12,3				75,5		77,0		50,0		50,0		
Wheat, Barley, Triticale	870	9-10							26,0	26,8	26,5	28,3	76,5	79,5
Soybean meal, 44% CP	870	8	21,7	20,0	21,0	18,1	20,0	13,5	18,0	15,5	14,5	9,0	13,0	2,0
Soybeans full fat, 19% EE	935	120			1,0	3,5			3,0	4,5			7,0	
Soybean expeller, 10% EE	945	64					1,5	6,5			6,0	9,5		15,0
Canola meal, 31% CP, 12% EE	900	38		3,0										
Premix	950	0	2,8	2,8	2,8	2,9	2,8	3,0	3,0	3,2	3,0	3,2	3,5	3,5
Content of PUFA, g/kg DM (88%)		ca.	16,2	17,1	17,5	17,2	17,2	17,0	17,2	16,9	17,1	17,0	16,7	17,2

Schmied



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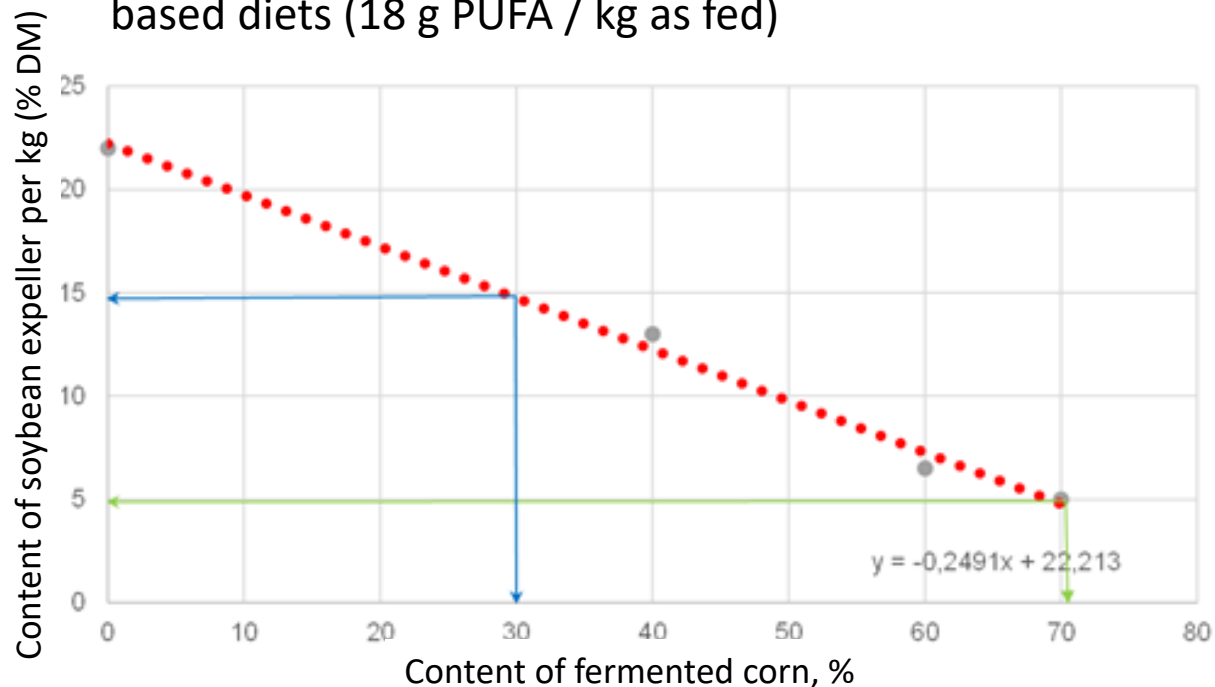




# Sorghum to lower PUFA in diets



Maximum content of soybean expeller in corn (fermented) based diets (18 g PUFA / kg as fed)



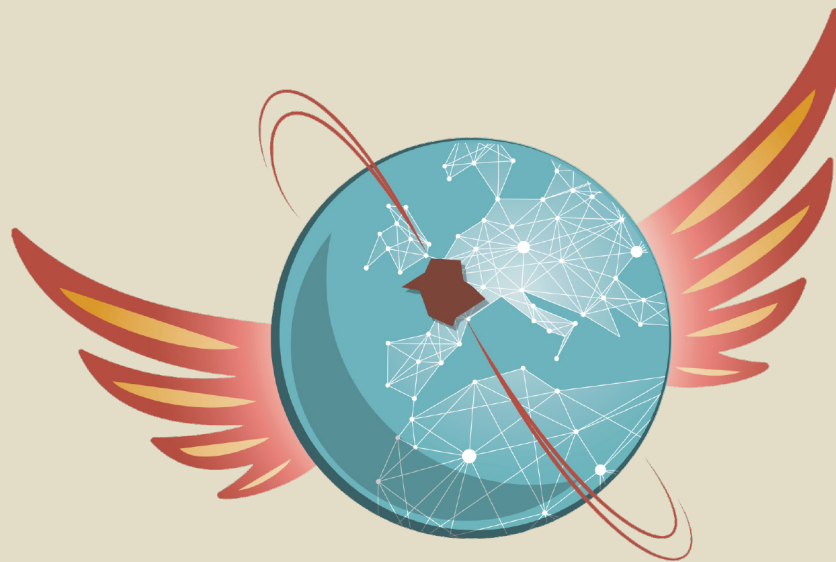
A higher level of sorghum in diets of fattening pigs allows the incorporation of higher levels of soybean cake (nonGMO).

Priller



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# Thank you

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